



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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K642-511
Job Sheet 201411


Part No: K642-511 **Job Qty:** 2 pcs
Part Name: Saddle 642-511

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/3/19 **Job Tracking No:**
Due Date: 10/30/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG REV Q SHEETS 33-34 IPP Rev:A 07.06.05 new issue EC IPP Rev.B 08.02.05 , Per ECN1080P LL
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	10/30/19		0.00	2.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	pc	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Fg129

DEC 10 2019

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DART AEROSPACE
Container No: S242051

Part: K642-511
Job No: 201411
Serial No/Batch: S242051
Revision:
Inspector:
Exp Date:
Instructions:

Date: 12/18/19

120 QC 4	2 pcs	10/30/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B 2 pcs		10/30/19	0.00 2.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
135 DC - 1 - B4B	2 pcs	10/30/19	0.00 2.00	Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
140 QC 21 - FG	2 pcs	10/30/19	0.00 2.00	Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
140 QC 21 - FG	2 pcs	10/30/19	0.00 2.00	Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21 DEC 19 2019
				DC - 1 - B4B	3-59
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
QC 21 - FG - 53	21 DEC 19 2019				

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP K642-511

Location:

135 - (Document Control) Create White labels per PPP K642-511 CHG006
140 - (QC21- Final Inspection - Work Order Release)

013381

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	523265
AN3C36A	Bolt	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	M138009
AN3C41A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	M137700
AN4C6A	Bolt	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5218066
AN5C11A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5217793
AN5C12A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5225967
AN5C13A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5220767
AN5C15A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099540
AN5C32A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5201302
AN5C34A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	M137279
AN5C35A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	M137279
D2932-1	Ground Handling Wheel Modification	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	5239344
D2932	Bushing	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	5230129
D2932-1	Set Screw	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	5239344
D2932-1	Saddle LH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232490
D2933-1	Saddle LH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233500
D2934	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5231783
D2935	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219250
D2938-1	Saddle LH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231700
D2939-1	Saddle LH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231700
D3386-3	Bushings	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5233500
D3407-043	Tow Ring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5239819
D3455-1	Washer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219338
D3457-1	Washer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216487
D3672-1	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5207025
D3672-3	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5219430
D3672-7	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5215982
MS21043-3	Nut	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5238196
MS21043-4	Nut	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5225078
MS21043-5	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5238789
NAS1149C0332R	Washer (AN960C10L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5211548
NAS1149C0432R	Washer (AN960C416L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5233310
NAS1149C0332R	Washer (AN960C516L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5233316

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C35A	6	26	0
	AN3C36A	18	186	0
	AN3C41A	16	315	0
	AN4C6A	24	498	0
	AN5C11A	16	90	0
	AN5C12A	8	36	0
	AN5C13A	8	25	0
	AN5C15A	2	22	0
	AN5C32A	4	28	0
	AN5C34A	4	95	0
	AN5C35A	2	45	0
	D206-648-013	2	2	0
	D2652	32	169	0
	D2712	20	289	0
	D2932-1	2	9	0
	D2933-1	2	4	0
	D2934	4	50	0
	D2935	4	60	0
	D2938-1	2	10	0
	D2939-1	2	5	0
	D3396-3	4	48	0
	D3407-043	2	7	0
	D3456-1	2	151	0
	D3457-1	4	78	0
	D3672-1	48	1,411	0
	D3672-3	48	44	0
	D3672-7	48	865	0
	MS21043-3	40	978	0
	MS21043-4	26	509	0
	MS21043-5	8	111	0
	NAS1149C0332R	48	4,125	0
	NAS1149C0432R	48	1,232	0
	NAS1149C0532R	16	164	0
Part Specifications				
Specifications could not be found.				

Plex 10/3/19 9:14 AM Dart.lajeunesse.marie

NCR No.

Job: _____		DISPOSITION			DEPARTMENT/PROCESS																																														
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																								
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																																															
Description Work Order Deviation				Disposition																																															
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY <table><tr><td> Pressure/Forced ☐ </td><td> Contamination ☐ </td><td> Power Loss/Surge ☐ </td><td> Positioned Wrong ☐ </td></tr><tr><td> Bending ☐ </td><td> Misaligned/off center ☐ </td><td> Folio/Program ☐ </td><td> Outside Tolerance ☐ </td></tr><tr><td> Crushing ☐ </td><td> BOM/Route ☐ </td><td> Grain Direction ☐ </td><td> Drawing ☐ </td></tr><tr><td> Cracks ☐ </td><td> Broken/Damage/Defect ☐ </td><td> Weld ☐ </td><td> Finish ☐ </td></tr><tr><td> Crimp/Kink/Ripple/Wave/Twist ☐ </td><td> Incomplete/Unclear Instructions ☐ </td><td> Wrong Stock Pulled ☐ </td><td> Part Lost/Missing ☐ </td></tr><tr><td> Marks/Chatter ☐ </td><td> Drill Holes ☐ </td><td> Out of Sequence ☐ </td><td> Misread ☐ </td></tr><tr><td> Mislabeled ☐ </td><td> Fit/Function ☐ </td><td> Off-set/Set-up ☐ </td><td></td></tr><tr><td colspan="4">Other/Details:</td><td colspan="4"></td><td colspan="4"></td></tr></table>								Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		Other/Details:											
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Completed By				Lead hand / Supervisor				QC / QA Coordinator																																											